

08/582,373 filed January 11, 1996."

page 1, line 11, after "large thick body", insert -or working portion-,

page 3, line 17 after "tempered", insert -(which, as those skilled in the art will appreciate, connotes heating and cooling)-

line 13, after "shank", insert -so formed out of the mounting portion of the die block-,

page 6, line 16, after "preventing", insert -, or at least reducing the incidence of;-,

page 7, line 18, delete "draw"; insert -temper-; insert -junction- after "shank body",

page 9, line 14, delete "generally" second occurrence,

page 10, line 20, delete ",3 and 5"; insert -and 3-,

page 11, line 12, delete "generally",

page 12, line 1, delete "end",

line 4, delete "32"; insert -23-,

line 5, delete "rear"; insert -left-,

line 7, after "hardened"; insert -rectangular-,

line 9, after "54"; insert -all sides and edges being planar-,

line 18, after "62"; insert -of block 60-,

line 20, delete "or"; insert -of-,

page 13, line 9, after "shank", insert -21-,

line 11, delete "23"; insert -70-,

line 12, after "72", delete "or"; insert -of-,

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